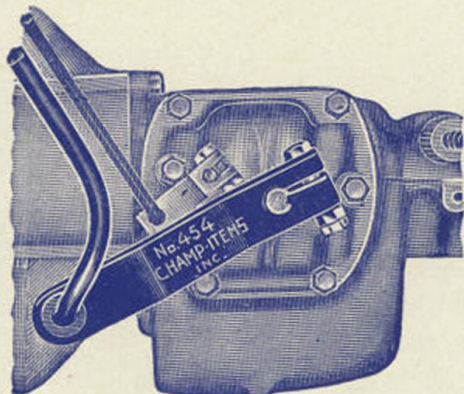


No. 454

MECHANICAL GEAR SHIFT ASSEMBLY

FOR CHEVROLET 1940 THRU 1948 CARS
(WILL NOT FIT CONVERTIBLE MODELS)



Patent Pending



To Install . . . Remove the entire vacuum gear shift assembly including the vacuum cylinder pipe at intake manifold. Install combination plug in fitting at intake manifold where vacuum pipe has been disconnected.

Be sure that Selector Arm Clamp is tight.

Place shifting rod furnished in same position as standard rod removed. Install No. 454 shifting arm on gear shift operating shaft and tighten clamp bolt securely. Screw lock nut and square fitting on upper end of shifting rod and line up with hole in arm on steering column while shifting lever is in neutral position. In order to allow greatest amount of clearance to shifting rod, insert stud on square fitting from bottom, instead of top. Install new fibre bushings furnished.

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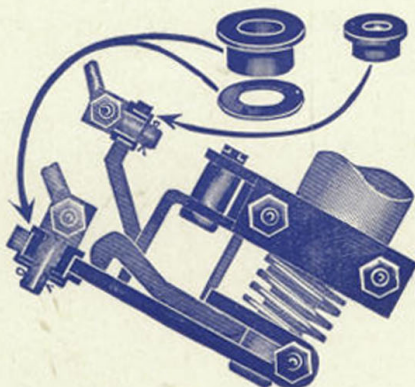
Nos. 400L and 400S

VACUUM GEAR SHIFT LEVER BUSHINGS

FOR 1939 to 1953 CHEVROLET

No. 400L Large Bushing, For 1939-53 Chevrolet

No. 400S Small Bushing, For 1939-48 Chevrolet



These insulator bushings are made of fibre to replace the standard rubber bushings No. 3652244 and No. 3654430. Not affected by oil or grease. Will last the life of the car. Assembled in same manner as the standard bushings.

Use one fibre washer between large bushing and metal washer. Apply cup grease after installation.



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