



Ribbed Alloy Bumpers

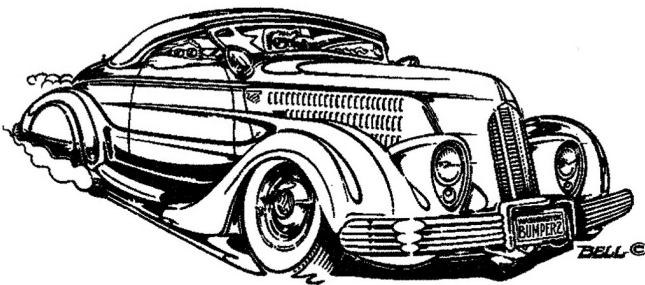
Please Read Before Mounting 47-54 Chevy Truck Contoured Bumper Instructions

Bumper Mounting Suggestions

When un-packing and mounting bumpers handle with care as the finish is highly polished and the slightest scratches or blemishes will be noticed. It's best to use only clean, soft towels or our packing material to lay the bumper on when marking and drilling. Use only a marker with a soft felt type tip.

This bumper is designed to be mounted **without** a gravel shield or a **modified** gravel shield. This bumper is **NOT** designed to fit up close to the truck as it will **NOT follow the total contour of the truck.**

1. Locate and mark the horizontal center of the car on the front of the car and the center of the bumper, lengthways. We usually place a piece of masking tape in the general area and mark the centers with a felt marker.
2. Hold the bumper up to the car with center marks lined up and reposition bumper brackets as necessary. When bumper brackets are in an acceptable position line up center marks and mark the back of the bumper through bracket mounting holes. Make sure the marks are exactly in the center of the bumper vertically.
3. With approximately a 1/8" drill bit, drill pilot holes checking again to assure the holes are in the center of the middle rib. If the holes are not in the center of the middle rib, bolts will seat on an angle. If any of the holes are off-center slightly they can be drifted over when drilling out to the final size of 1/2".
4. When bolting bumpers to brackets, make sure the brackets are in the correct position before bolts are tightened. **DO NOT** try to pull brackets into position by over-tightening bumper bolts – bracket misalignment could damage or distort the bumper.



Bumper Care Suggestions:

Your bumpers will require only minimum care. Due to the very fine finish it is extremely important to use a polish that is not too harsh when polishing them.

Disclaimer: These bumpers do not meet original equipment specifications and are intended for show and off road use only.

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