

## ONE PIECE HEADLINER MFRS. PART #TCH-5

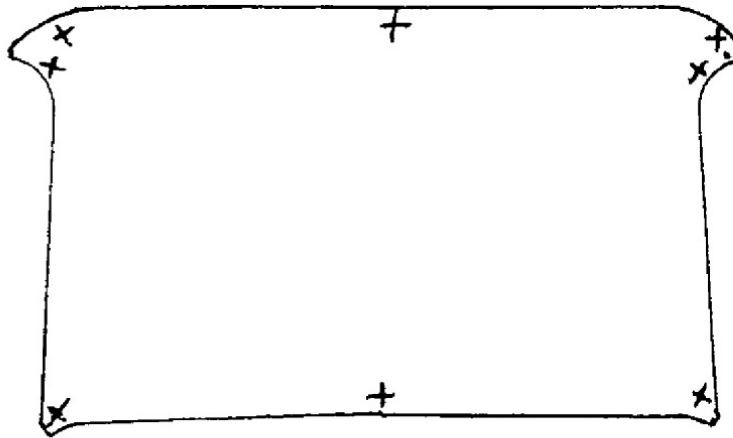
Original equipment style for 1939 to early 1942 Chevrolet Pickup, conventional cab truck, and COE, GMC 1939 to 1946 P.U., conventional cab truck, and COE, except 350 models. Will fit '42-'46 Chevs and look better than the stock two-piece headliner.

### STEP #1

Cut out door opening to line scribed on part. Use coping saw to within 1/16" and finish with coarse sandpaper on a block.

### STEP #2

Locate small indentations as shown below and drill 3/16" holes.



### STEP #3

You will need help for this part so the headliner doesn't bend too far and crack. Install headliner and retainer strips with 8-32 x 1/2" screws in the holes you drilled.

### STEP #4

Use the retainer strips as templates to drill the rest of the holes, working from the center out, installing screws as you go making sure there are no gaps. Be careful not to drill through the metal flange.

### STEP #5

Remove headliner, paint, and reinstall with windlace.

To prepare for paint, wash with soap and water, rub down with 00 steel wool or Scotchbrite to dull the shine, wipe with tack cloth and paint with lacquer or enamel. Originals were painted the same as the dash, door panels, etc.

These originally had three screws with special rubber washers across the middle. This fiberglass part doesn't need these, but if you want to retain stock appearance, they are located as follows: On a line from the center front hole to the center rear hole, 11-3/4" from the front hole. The side holes are approximately 20" to each side (check your original center retainer to be sure) and 12-9/16" from the second from center front hole.

Always wear a particle mask or respirator when cutting, drilling, or sanding fiberglass.